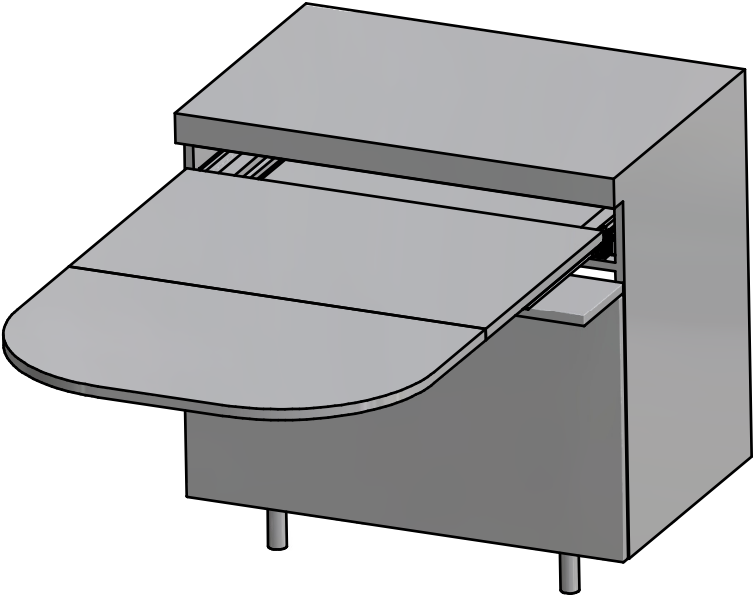
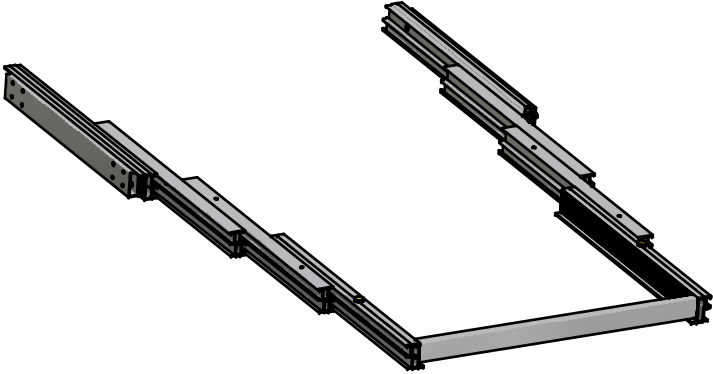


**INSTRUCTION FOR ATIM
DRAWER CODE 411/78.11XX.22**



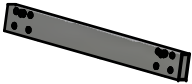
THE PACKAGING INCLUDE:



ASSLMBLY LEFT SLIDE



ASSEMBLY RIGHT SLIDE



N° 2 LATERAL BARS



N° 2 SCREWS M6x16



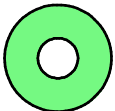
N° 2 ADHESIVE FELTS



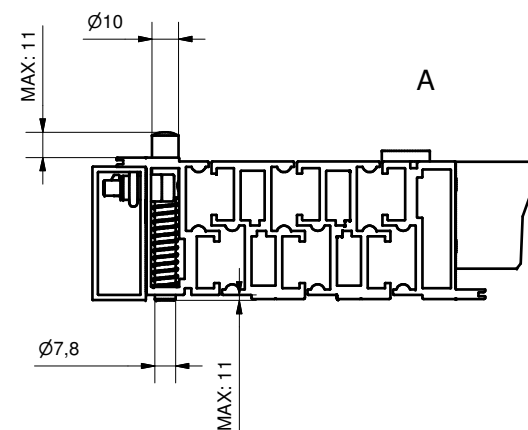
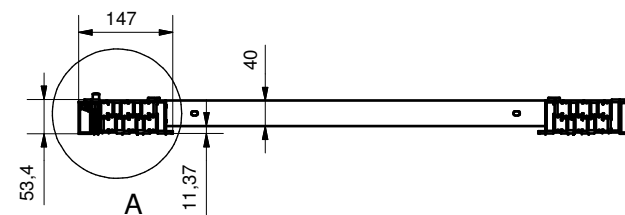
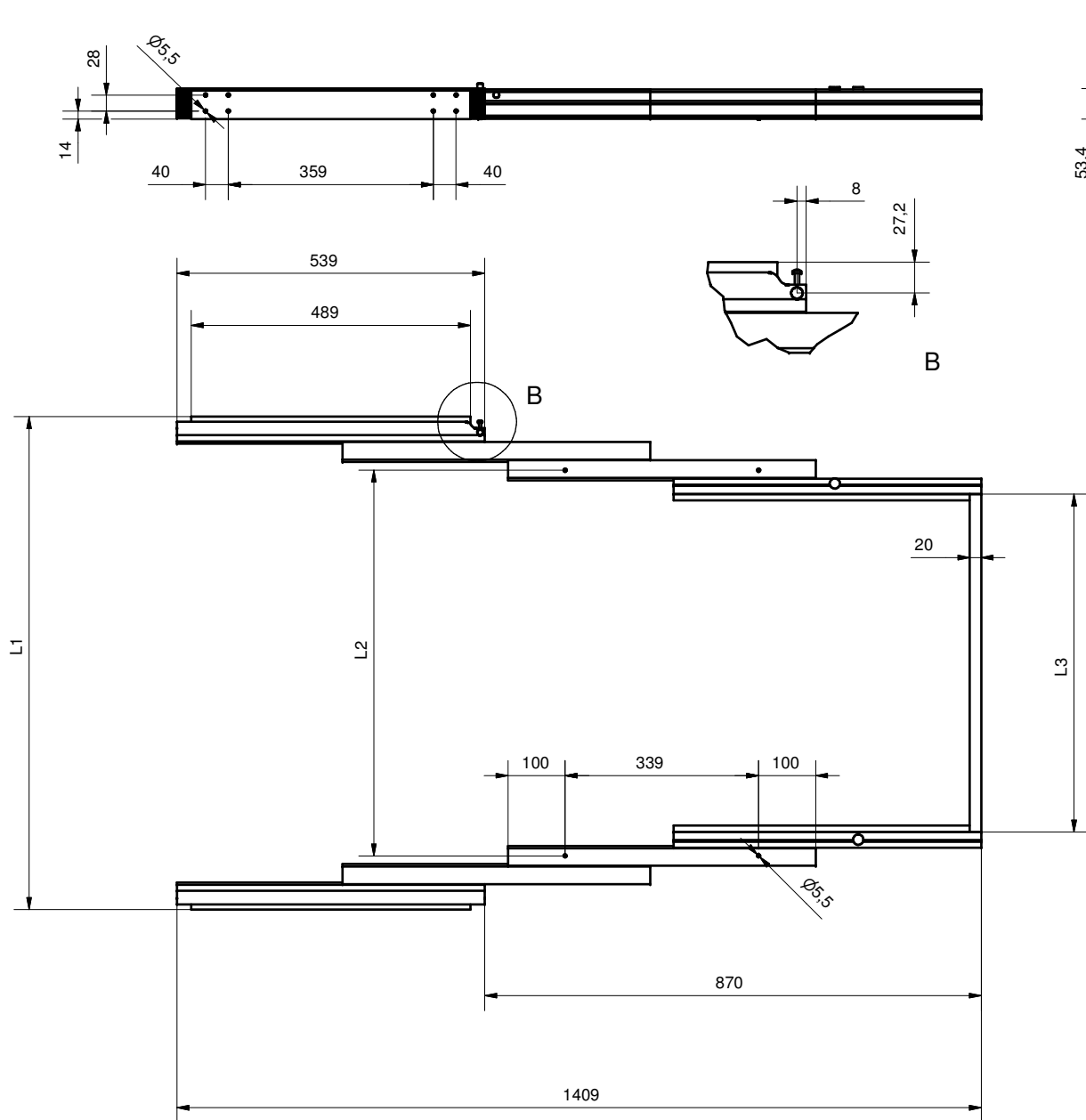
N° 4 SCREWS M6x30



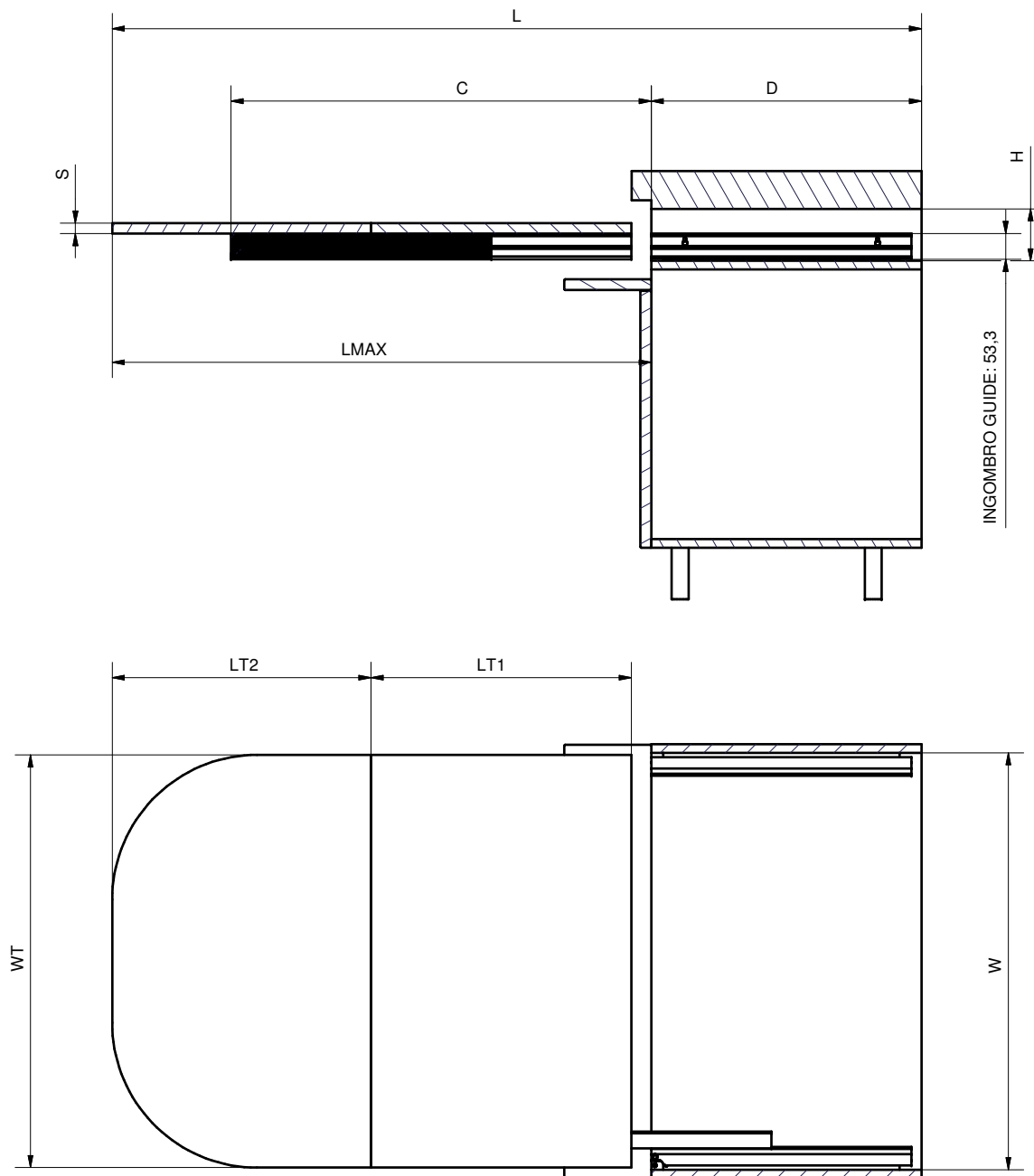
N° 2 JOINTS



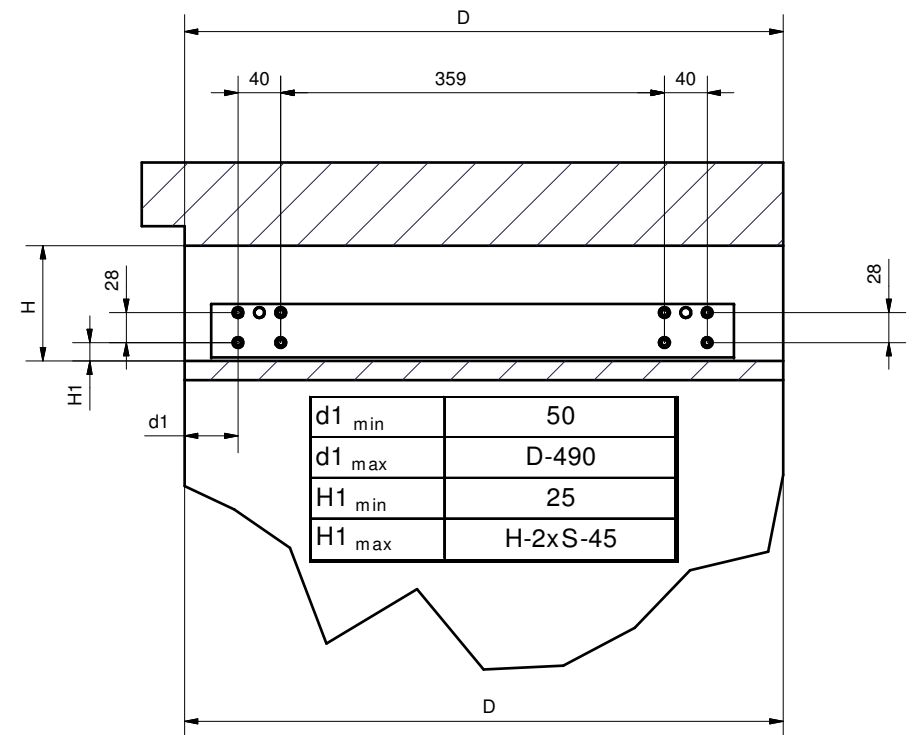
N° 4 BIASHESIVE WASHERS



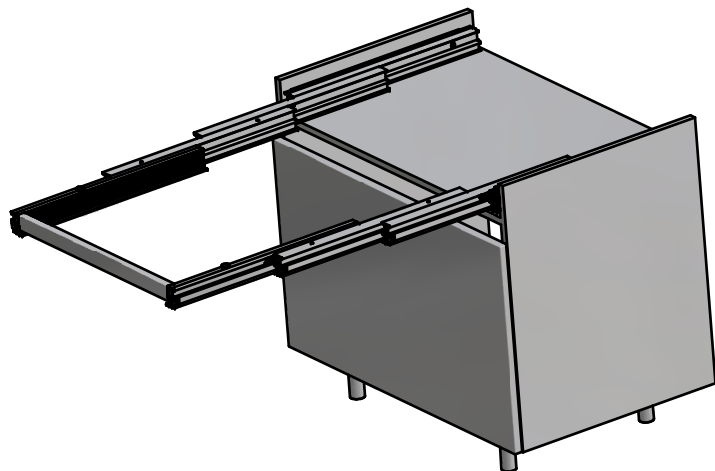
CODE	OPENING	L1	L2	L3
411/78.1100.22	600	564	376	292
411/78.1110.22	900	864	676	592
411/78.1120.22	1200	1164	976	892



		USUAL	MAX	MIN
STROKE	C	-	870	
PLANE THICKNESS	S	22		
MAXIMUM DIMENSION	LMAX	1120		
LENGTH FIXED PLANE	LT1	539	D	
INTERIOR SPACE	D	560		540
LENGTH, TILTING PLANE	LT2	536	-	-
TOTAL LENGTH	L	1676	D + LT	
VERTICAL CLEARANCE	H	108	-	70+2xS
HORIZONTAL CLEARANCE	W	300/600/900 - 18		
PLANES WIDTH	WT	W - 9	W-6	W

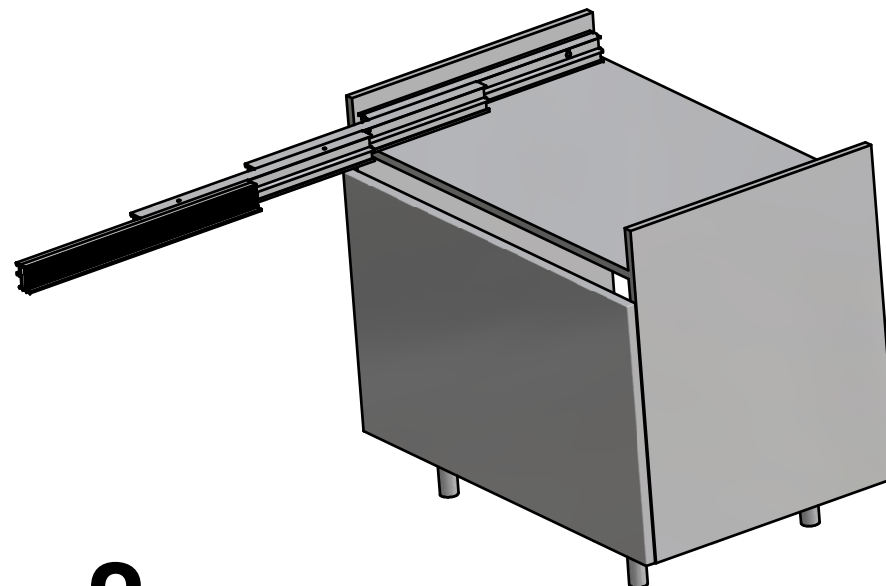
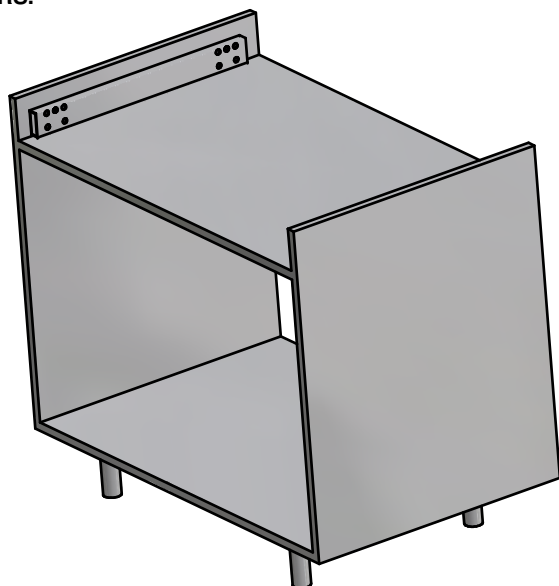


HOW TO MOUNT THE MECHANISM ON THE FURNITURE



USING 8+8 NON INCLUDED SCREWS
(WE SUGGEST M5 SCREWS TO BE MOUNTED
ON PROPER INSERTS IN THE SHOULDERS)
FIX THE TWO 50x20 BAR TO
THE SHOULDERS.

1



2

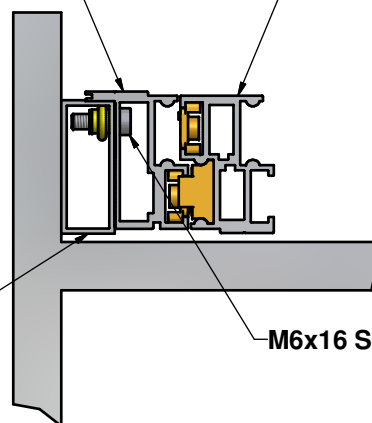
INSERT THE TWO SLOTS OF THE ESTERNAL SLIDE
ONTE THE M6x16 SCREWS MOUNTED ON THE 50x20 BARS.
NOW SCREW THE M6x16 AND FIX THE SLIDES TO THE
SHOULDERS.

EXTERNAL SLIDE

FIRST CENTRAL SLIDES

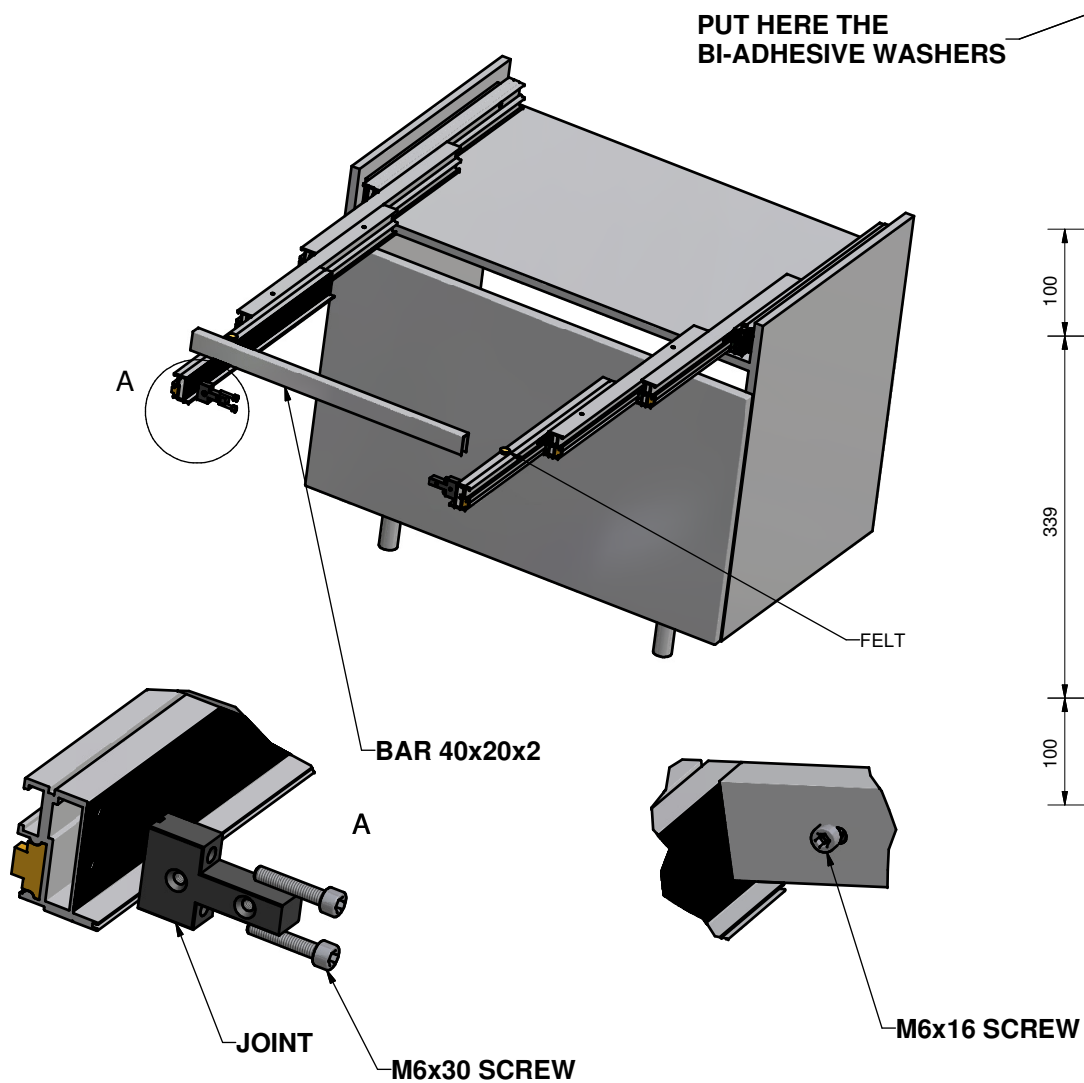
BAR 50x20x2

M6x16 SCREW



BAR ASSEMBLY

THE TWO SLIDES MUST BE JOINED USING THE 40x20x2 BAR.
FIRST MOUNT THE TWO JOINTS ON THE INTERNAL SLIDES
USING THE M6X30 SCREWS.
MOUNT THE BAR FROM THE TOP AND FIX IT TO THE JOINTS
USING THE M6X16 SCREWS



FIXED PLANE ASSEMBLY

THE FIXED PLANE MUST BE FIXED TO THE SLIDES
USING NOT INCLUDED SCREWS. WE SUGGEST TO USE
M5 SCREWS.
THE FIXED PLANE HAS TO BE RAISED FROM THE TOP OF THE SLIDE USING
THE INCLUDED BI-ADHESIVE WASHERS.
THESE WASHERS MUST BE MOUNTED WHERE THERE ARE THE
HOLES ON THE SLIDES.
THERE ARE ALSO TWO FELTS TO BE APPLIED WHERE INDICATED.
THESE ARE TO A PROPER ALIGNMENT OF THE TILTING PLANE ON THE
SLIDES.

