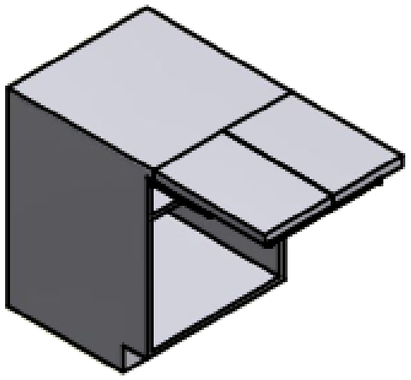
FLIP TOP

BOX 15
- INTERIOR UPSCALING -

ASSEMBLY INSTRUCTIONS

MODELS:

411/78.1800.25 FLIP TOP 450
411/78.1810.25 FLIP TOP 600
411/78.1820.25 FLIP TOP 900
411/78.1830.25 FLIP TOP 1200



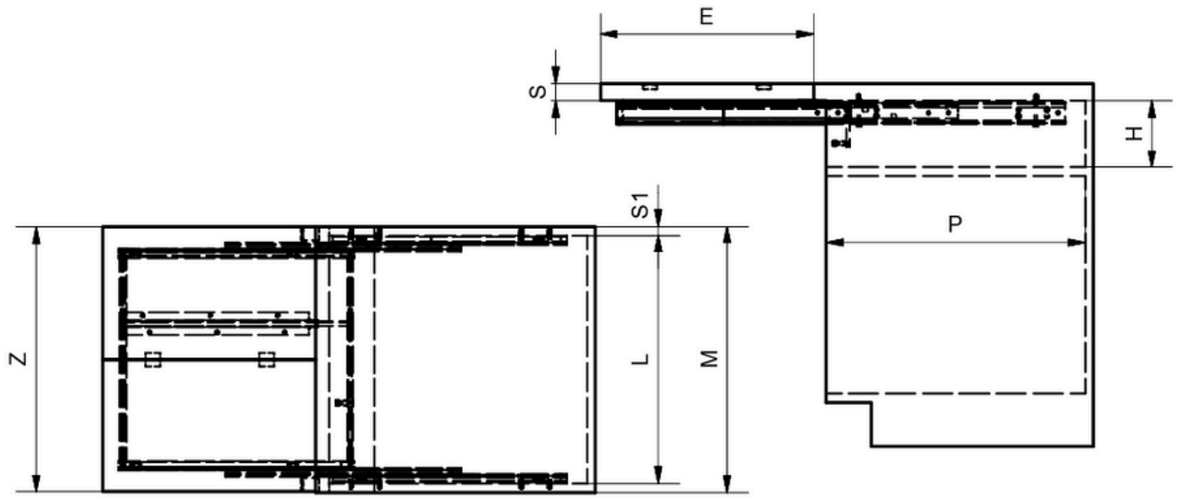
INCLUDED IN PACKAGING

- SLIDES
- BAR (x2)
- ROD
- CONNECTION ROD
- SUPPORT

ACCESSORIES

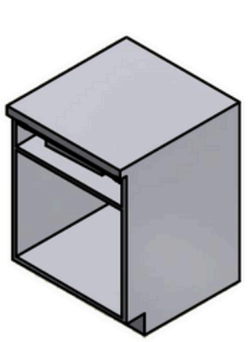
A. n.5 Allen Key
B. n.3 Allen Key
C. Plate (x2)
D. Side Spacer (x20)
E. M6 12x8 mm brass bush (x 12)
F. M6x10 Tapered screw (x 2)
G. M5x10 ISO 7380 screw (x 8)
H. M6x12 Allen head screw (x 16)
I. M6x60 Allen head screw (x 4)

GENERAL SIZES

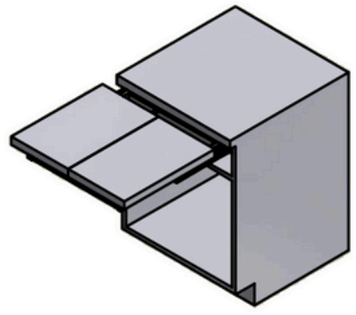


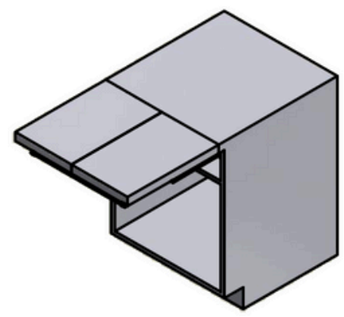
Dimension	Symbol	mm
Height	H	Min: 120mm
Depth	P	Min: 540mm
Width	L	Min: 410mm / Max: 1170mm
Module	M	450 / 600 / 900 / 1200mm
Top Thickness	S	Min: 16mm
Side Thickness	S1	15-20mm
Top Width	Z	M-5
Top Opening	E	480mm

FUNCTIONING STEPS



CLOSED





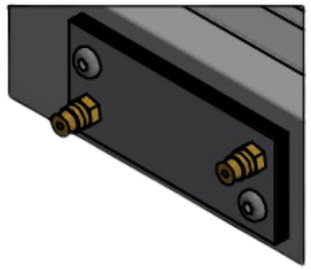
OPENED

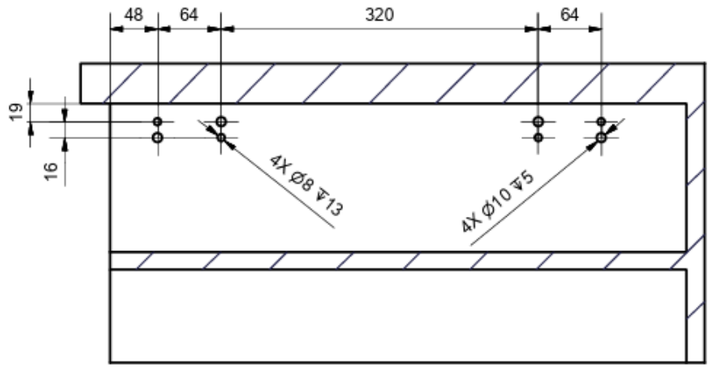
FLIP TOP

HOLES POSITION

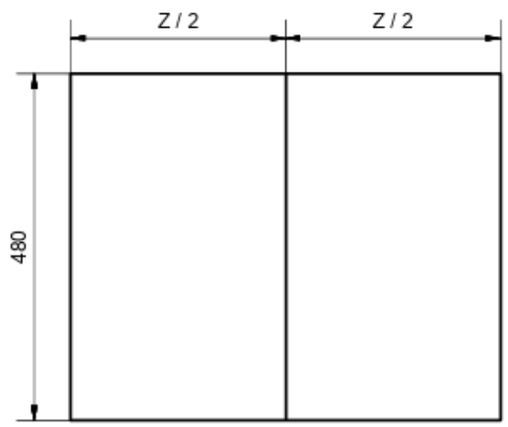
For cabinet sides <20 mm use spacers to fix them on the external slides.

- Side 20 mm - 0 spacers
- Side 19 mm - 1 spacer
- Side 18 mm - 2 spacers
- Side 17 mm - 3 spacers
- Side 16 mm - 4 spacers
- Side 15 mm - 5 spacers





TOP SIZES



ASSEMBLY (PROPOSED)

